ioThinx 4500 Series (45ML) Modules

45ML modules for the ioThinx 4500 Series

Features and Benefits

- Easy tool-free installation and removal
- Wide operating temperature model available: -40 to 75°C (-40 to 167°F)
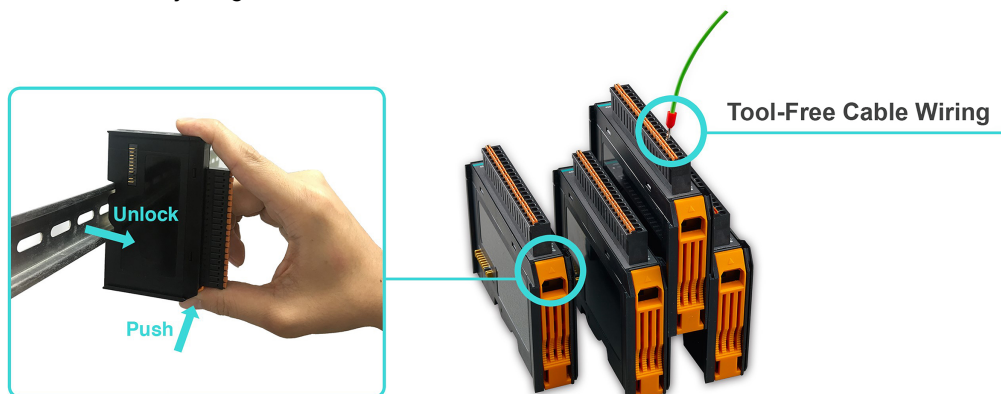
Certifications

CE FC

Introduction

The 45ML series includes serial interface modules that can be used with the ioThinx 4500 Series head/CPU module, which has the communication bus installed on the left side. With its unique mechanical design, hardware installation and removal can be done easily without tools, greatly reducing the amount of time required to set up and replace the modules.

Easy Tool-Free Installation and Removal

The ioThinx 4500 Series has a unique mechanical design that reduces the amount of time required for installation and removal. In fact, screwdrivers and other tools are not required for any part of the hardware installation, including mounting the device on a DIN-rail, as well as connecting the wiring for both communication and I/O signal acquisition. Furthermore, no tools are required to remove the ioThinx from a DIN-rail. Removing all of the modules from a DIN-rail is also easy using the latch and release tab.

Tool-Free Cable Wiring

Unlock

Push

Unmount single modules easily
with a push and unlock design

Specifications

Input/Output Interface

Isolation	3k VDC or 2k Vrms

Serial Interface

Connector	Spring-type Euroblock terminal
No. of Ports	45ML-5401 Series: 4
Serial Standards	45ML-5401 Series: RS-232, RS-422, RS-485-2w

Baudrate	45ML-5401 Series: 300, 600, 1200, 1800, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
Data Bits	45ML-5401 Series: 7, 8
Stop Bits	45ML-5401 Series: 1, 2
Parity	45ML-5401 Series: Even, None, Odd
Flow Control	45ML-5401 Series: RTS/CTS (RS-232 only), XON/XOFF
Pull High/Low Resistor for RS-485	45ML-5401 Series: 10 kilo-ohm
RS-485 Data Direction Control	45ML-5401 Series: ADDC® (automatic data direction control)

Serial Signals

RS-232	TxD, RxD, RTS, CTS, GND
RS-422	Tx+, Tx-, Rx+, Rx-, GND
RS-485-2w	Data+, Data-, GND

Power Consumption

System Power	45ML-5401 Series: 74.1 mA @ 12 VDC 45ML-5401 Series: 37.05 mA @ 24 VDC
Field Power	45ML-5401 Series: 140.4 mA @ 12 VDC 45ML-5401 Series: 59.8 mA @ 24 VDC

Physical Characteristics

Housing	Plastic
Dimensions	26.4 x 99 x 65.5 mm (1.04 x 3.9 x 2.58 in)
Weight	45ML-5401 Series: 115 g (0.254 lb)
Installation	DIN-rail mounting
Wiring	Serial cable, 18 to 24 AWG
Strip Length	Serial cable, 9 to 10 mm

Environmental Limits

Operating Temperature	Standard Models: -20 to 60°C (-4 to 140°F) Wide Temp. Models: -40 to 75°C (-40 to 167°F)
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Altitude	Up to 2000 m[1]

## Standards and Certifications

EMC	EN 55032/35
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 3 V/m IEC 61000-4-4 EFT: Power: 1 kV; Signal: 1 kV IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV IEC 61000-4-6 CS: 3 V IEC 61000-4-8 PFMF

1.   Please contact Moxa if you require products guaranteed to function properly at higher altitudes.

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Shock	IEC 60068-2-27
Vibration	IEC 60068-2-6

Declaration

Green Product	RoHS, CRoHS, WEEE

MTBF

Time	45ML-5401 Series: 916,671 hrs
Standards	Telcordia SR332

Warranty

Warranty Period	5 years
Details	See www.moxa.com/warranty

Package Contents

Device	1 x 45ML Series product
Installation Kit	1 x terminal block, 20-pin, 3.5 mm
Documentation	1 x quick installation guide 1 x warranty card

Dimensions

Unit: mm (inch)

26.4 (1.04)
24.4 (0.96)
99 (3.9)
65.5 (2.58)
81.75 (3.22)
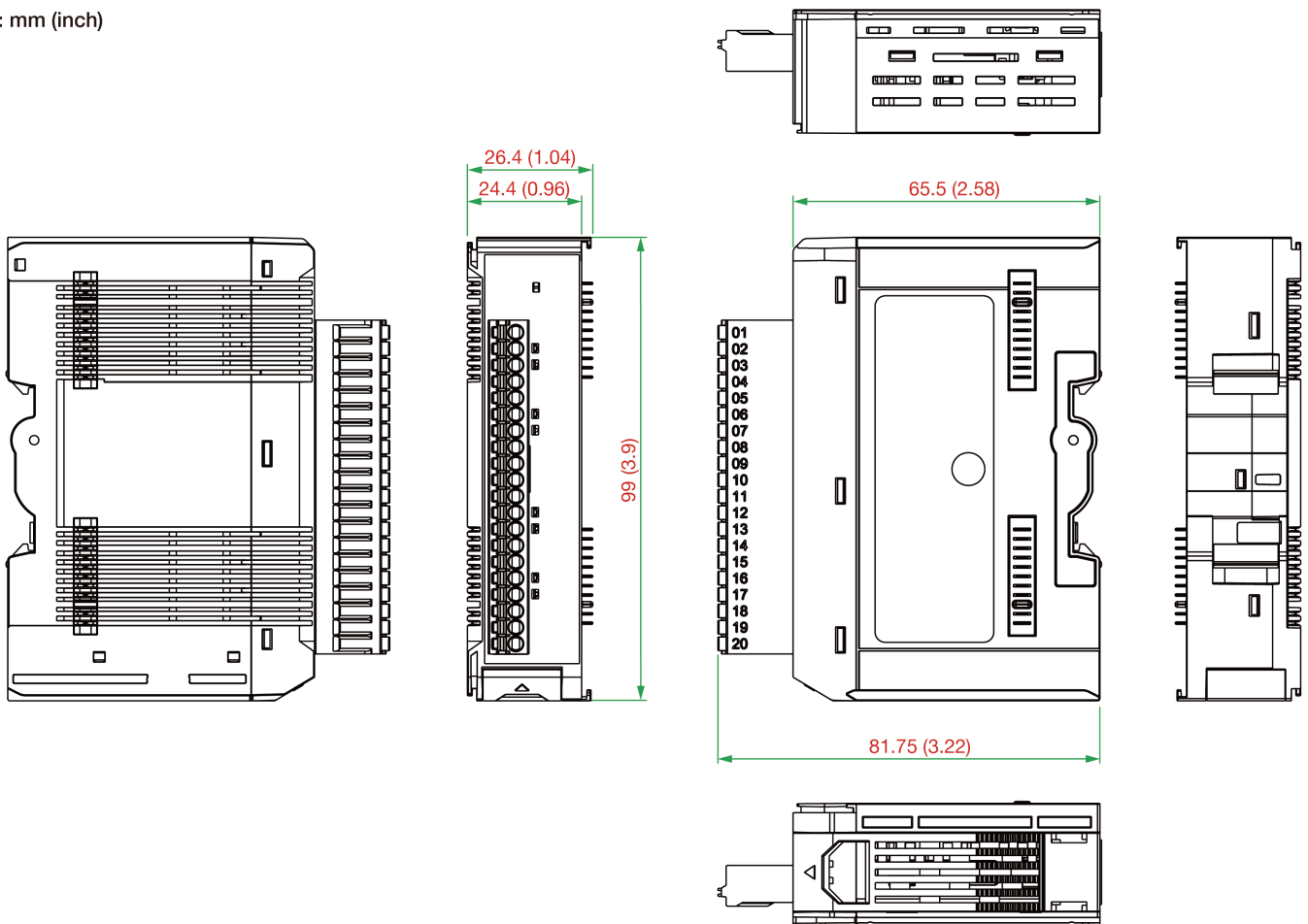
Ordering Information

Model Name	Input/Output Interface	No. of Ports	Operating Temp.
45ML-5401	RS-232, RS-422, RS-485-2w	4	-20 to 60°C
45ML-5401-T	RS-232, RS-422, RS-485-2w	4	-40 to 75°C

www.moxa.com

ioThinx 4500 Series (45MR) Modules

I/O and power modules for the ioThinx 4500 Series

Features and Benefits

• I/O modules include DI/Os, AI/Os, relays, and other I/O types

• Power modules for system power inputs and field power inputs

• Easy tool-free installation and removal

• Built-in LED indicators for IO channels

• Wide operating temperature range: -40 to 75°C (-40 to 167°F)
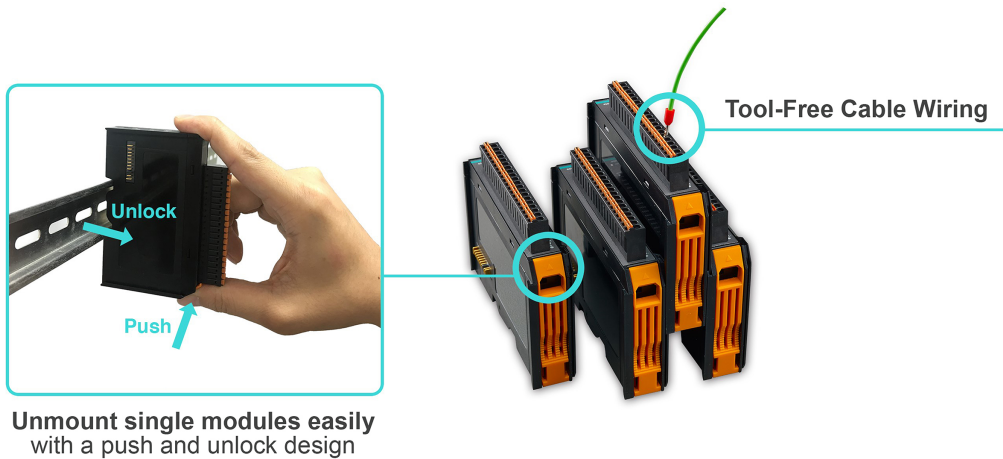
Certifications

CE FC

Introduction

Moxa's ioThinx 4500 Series (45MR) Modules are available with DI/Os, AIs, relays, RTDs, and other I/O types, giving users a wide variety of options to choose from and allowing them to select the I/O combination that best fits their target application. With its unique mechanical design, hardware installation and removal can be done easily without tools, greatly reducing the amount of time required to set up and replace the modules.

Easy Tool-Free Installation and Removal

The ioThinx 4500 Series has a unique mechanical design that reduces the amount of time required for installation and removal. In fact, screwdrivers and other tools are not required for any part of the hardware installation, including mounting the device on a DIN-rail, as well as connecting the wiring for both communication and I/O signal acquisition. Furthermore, no tools are required to remove the ioThinx from a DIN-rail. Removing all of the modules from a DIN-rail is also easy using the latch and release tab.

Tool-Free Cable Wiring

Unlock

Push

Unmount single modules easily
with a push and unlock design

Specifications

Input/Output Interface

Digital Input Channels	45MR-1600 Series: 16 45MR-1601 Series: 16 45MR-2606 Series: 8
Digital Output Channels	45MR-2600 Series: 16 45MR-2601 Series: 16 45MR-2606 Series: 8
Analog Input Channels	45MR-3800 Series: 8

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	45MR-3810 Series: 8
Relay Channels	45MR-2404 Series: 4
Analog Output Channels	45MR-4420 Series: 4
RTD Channels	45MR-6600 Series: 6
Thermocouple Channels	45MR-6810 Series: 8
System Power Input Channels	45MR-7210 Series: 1
Field Power Input Channels	45MR-7210 Series: 1
Field Potential Output Channels	45MR-7820 Series: 8
Isolation	3k VDC or 2k Vrms

Digital Inputs

Connector	Spring-type Euroblock terminal
Sensor Type	Dry contact Wet contact (NPN or PNP)
I/O Mode	45MR-1600/1601 Series: DI or event counter (only supports the first 4 channels) 45MR-2606 Series: DI or event counter (only supports the first 2 channels)
Dry Contact	On: short to FP+/FP- Off: open
Wet Contact (DI to FP-)	On: 10 to 30 VDC Off: 0 to 3 VDC
Wet Contact (DI to FP+)	On: 10 to 30 VDC Off: 0 to 3 VDC
Counter Frequency	1 kHz
Digital Filtering Time Interval	Software configurable

Digital Outputs

Connector	Spring-type Euroblock terminal
I/O Type	45MR-2600 Series: Sink 45MR-2601/2606 Series: Source
I/O Mode	45MR-2600/2601 Series: DO or pulse output (only supports the first 4 channels) 45MR-2606 Series: DO or pulse output (only supports the first 2 channels)
External Power	12/24 VDC
Pulse Output Frequency	1 kHz
Over-Voltage Protection	45 VDC
Over-Temperature Shutdown	175°C (typical), 150°C (min.)
Current Rating	500 mA per channel

Relays

Connector	Spring-type Euroblock terminal
Type	Form A (N.O.) power relay
I/O Mode	DO

Contact Current Rating	Resistive load: 2 A @ 30 VDC Resistive load: 2 A @ 250 VAC
Relay On/Off Time	10 ms (max.)
Initial Insulation Resistance	1000 mega-ohms (min.) @ 500 VDC
Mechanical Endurance	5,000,000 operations
Electrical Endurance	400,000 operations @ 2 A resistive load
Contact Resistance	100 milli-ohms (max.)

Analog Inputs

Connector	Spring-type Euroblock terminal
I/O Mode	Voltage/Current
I/O Type	Differential
Resolution	16 bits
Input Range	45MR-3800 Series: 0 to 20 mA, 4 to 20 mA, 4 to 20 mA (burnout detection) 45MR-3810 Series: 0 to 10 VDC or -10 to 10 VDC
Over-Voltage Protection	-25 to +30 VDC (power on) -35 to +35 VDC (power off)
Accuracy	±0.1% FSR @ 25°C ±0.3% FSR @ -40 and 75°C
Sampling Rate	All channels: 100 samples/sec Per channel: 12.5 samples/sec Single channel: 100 samples/sec
Input Impedance	45MR-3800 Series: 120 ohms 45MR-3810 Series: 10 mega-ohms (min.)

Analog Outputs

Connector	Spring-type Euroblock terminal
I/O Mode	Voltage/Current
Output Range	0 to 10 VDC 0 to 20 mA 4 to 20 mA
Resolution	12-bit
Accuracy	±0.1% FSR @ 25°C ±0.3% FSR @ -40 to 75°C
Load (Current Mode)	Internal power: 500 ohms (max.)
Load (Voltage Mode)	1000 ohms (min.)

RTDs

Connector	Spring-type Euroblock terminal
Sensor Type	PT50, PT100, PT200, PT500 (-200 to 850°C) PT1000 (-200 to 350°C) JPT100, JPT200, JPT500 (-200 to 640°C) JPT1000 (-200 to 350°C) NI100, NI200, NI500 (-60 to 250°C) NI1000 (-60 to 150°C) NI120 (-80 to 260°C)

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Resistance Type	310, 620, 1250, and 2200 ohms
Input Connection	2- or 3-wire
Sampling Rate	All channels: 12 samples/sec Per channel: 2 samples/sec
Resolution	0.1°C or 0.1 ohms
Accuracy	±0.1% FSR @ 25°C ±0.3% FSR @ -40 and 75°C
Input Impedance	625 kilo-ohms (min.)

Thermocouples

Connector	Spring-type Euroblock terminal
Sensor Type	J, K, T, E, R, S, B, N
Millivolt Type	±19.532 mV ±39.062 mV ±78.126 mV
Resolution	16 bits
Millivolt Accuracy	±0.1% FSR @ 25°C ±0.3% FSR @ -40 and 75°C
Sampling Rate	All channels: 12 samples/sec Per channel: 1.5 samples/sec
Input Impedance	1 mega-ohms (min.)

System Power Parameters

Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12 to 48 VDC
Output Current	1 A (max.)
Power Consumption	800 mA @ 12 VDC
Over-Voltage Protection	55 VDC
Over-Current Protection	1 A @ 25°C

Field Power Parameters

Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12/24 VDC
Output Current	2 A (max.)
Over-Current Protection	2.5 A @ 25°C
Over-Voltage Protection	33 VDC
Potential Output Mode	45MR-7820 Series: 0 VDC, 12/24 VDC

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Power Consumption

System Power	45MR-1600 Series: 59.4 mA @ 3.3 VDC 45MR-1601 Series: 59.4 mA @ 3.3 VDC 45MR-2404 Series: 44 mA @ 3.3 VDC 45MR-2600 Series: 57.2 mA @ 3.3 VDC 45MR-2601 Series: 63.8 mA @ 3.3 VDC 45MR-2606 Series: 62.7 mA @ 3.3 VDC 45MR-3800 Series: 197.3 mA @ 3.3 VDC 45MR-3810 Series: 187 mA @ 3.3 VDC 45MR-4420 Series: 44 mA @ 3.3 VDC 45MR-6600 Series: 131.7 mA @ 3.3 VDC 45MR-6810 Series: 148.1 mA @ 3.3 VDC 45MR-7210 Series: 45m A @ 24 VDC
Field Power	45MR-1600 Series: 19.3 mA @ 12 VDC, 25.3 mA @ 24 VDC 45MR-1601 Series: 19.3 mA @ 12 VDC, 25.3 mA @ 24 VDC 45MR-2404 Series: 31.2 mA @ 12 VDC, 24.7 mA @ 24 VDC 45MR-2606 Series: 15.4 mA @ 12 VDC, 18.7 mA @ 24 VDC 45MR-4420 Series: 220.2 mA @ 12 VDC, 122.3 mA @ 24 VDC

Physical Characteristics

Housing	Plastic
Dimensions	19.5 x 99 x 60.5 mm (0.77 x 3.90 x 2.38 in)
Weight	45MR-1600 Series: 77 g (0.17 lb) 45MR-1601 Series: 77.6 g (0.171 lb) 45MR-2404 Series: 88.4 g (0.195 lb) 45MR-2600 Series: 77.4 g (0.171 lb) 45MR-2601 Series: 77 g (0.17 lb) 45MR-2606 Series: 77.4 g (0.171 lb) 45MR-3800 Series: 79.8 g (0.176 lb) 45MR-3810 Series: 79 g (0.175 lb) 45MR-4420 Series: 79 g (0.175 lb) 45MR-6600 Series: 78.7 g (0.174 lb) 45MR-6810 Series: 78.4 g (0.173 lb) 45MR-7210 Series: 77 g (0.17 lb) 45MR-7820 Series: 73.6 g (0.163 lb)
Installation	DIN-rail mounting
Wiring	I/O cable, 18 to 24 AWG
Strip Length	I/O cable, 9 to 10 mm

Environmental Limits

Operating Temperature	Standard Models: -20 to 60°C (-4 to 140°F) Wide Temp. Models: -40 to 75°C (-40 to 167°F)
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)[1]
Altitude	Up to 4000 meters[2]

Standards and Certifications

EMC	EN 55032/24
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 3 V/m IEC 61000-4-4 EFT: Power: 1 kV; Signal: 0.5 kV IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV IEC 61000-4-6 CS: 3 V IEC 61000-4-8 PFMF

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1. The relays of the 45MR-2404 Series may malfunction when operating in high condensation environments below 0°C.
2. Please contact Moxa if you require products guaranteed to function properly at higher altitudes.

Shock	IEC 60068-2-27
Vibration	IEC 60068-2-6
Safety	UL 61010-2-201

Declaration

Green Product	RoHS, CRoHS, WEEE

MTBF

Time	45MR-1600 Series: 661,247 hrs 45MR-1601 Series: 661,247 hrs 45MR-2404 Series: 1,955,805 hrs 45MR-2600 Series: 647,334 hrs 45MR-2601 Series: 660,179 hrs 45MR-2606 Series: 638,652 hrs 45MR-3800 Series: 2,085,426 hrs 45MR-3810 Series: 2,478,459 hrs 45MR-4420 Series: 1,450,453 hrs 45MR-6600 Series: 2,291,755 hrs 45MR-6810 Series: 1,649,892 hrs 45MR-7210 Series: 2,550,077 hrs 45MR-7820 Series: 256,886,914 hrs
Standards	Telcordia SR332

Warranty

Warranty Period	All models except 45MR-2404 Series: 5 years 45MR-2404 Series: 2 years[3]
Details	See www.moxa.com/warranty

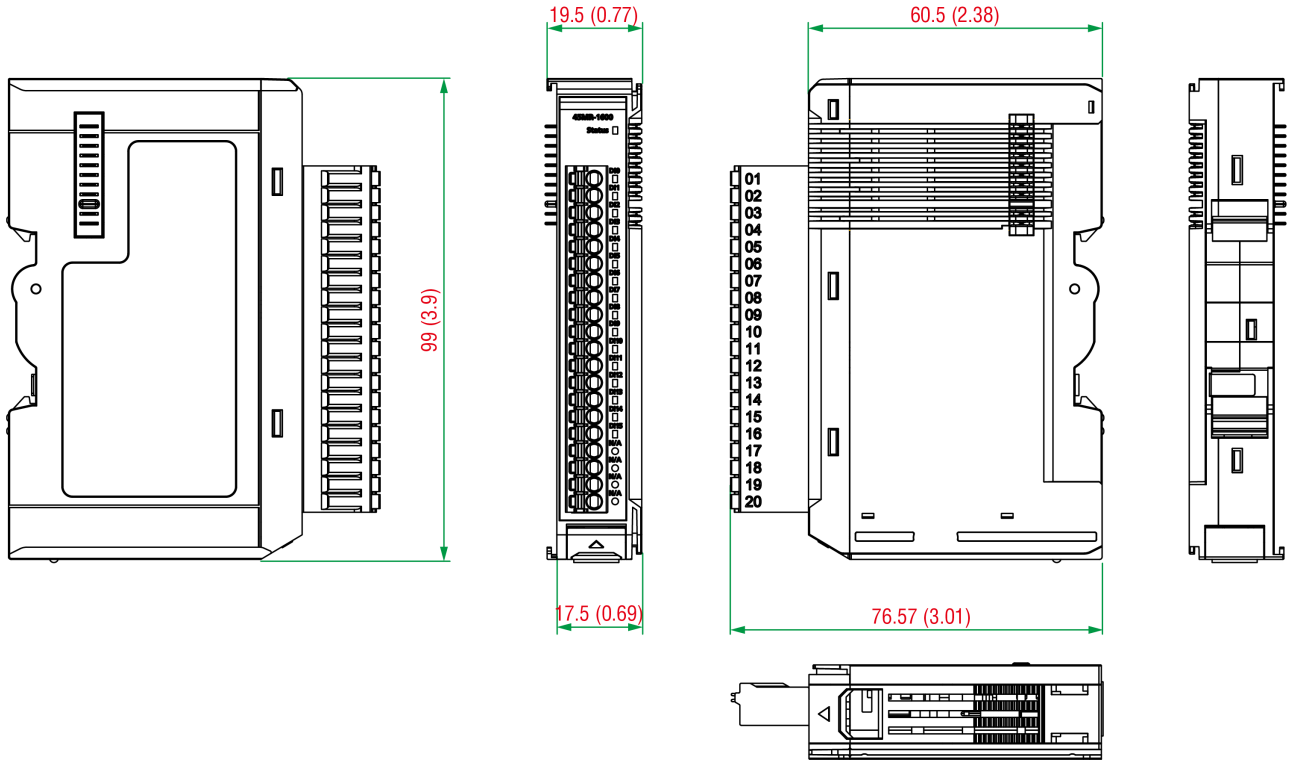## Package Contents

Device	1 x 45MR Series product
Installation Kit	1 x terminal block, 20-pin, 3.5 mm
Documentation	1 x quick installation guide 1 x warranty card

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3.   Because of the limited lifetime of power relays, products that use this component are covered by a 2-year warranty.
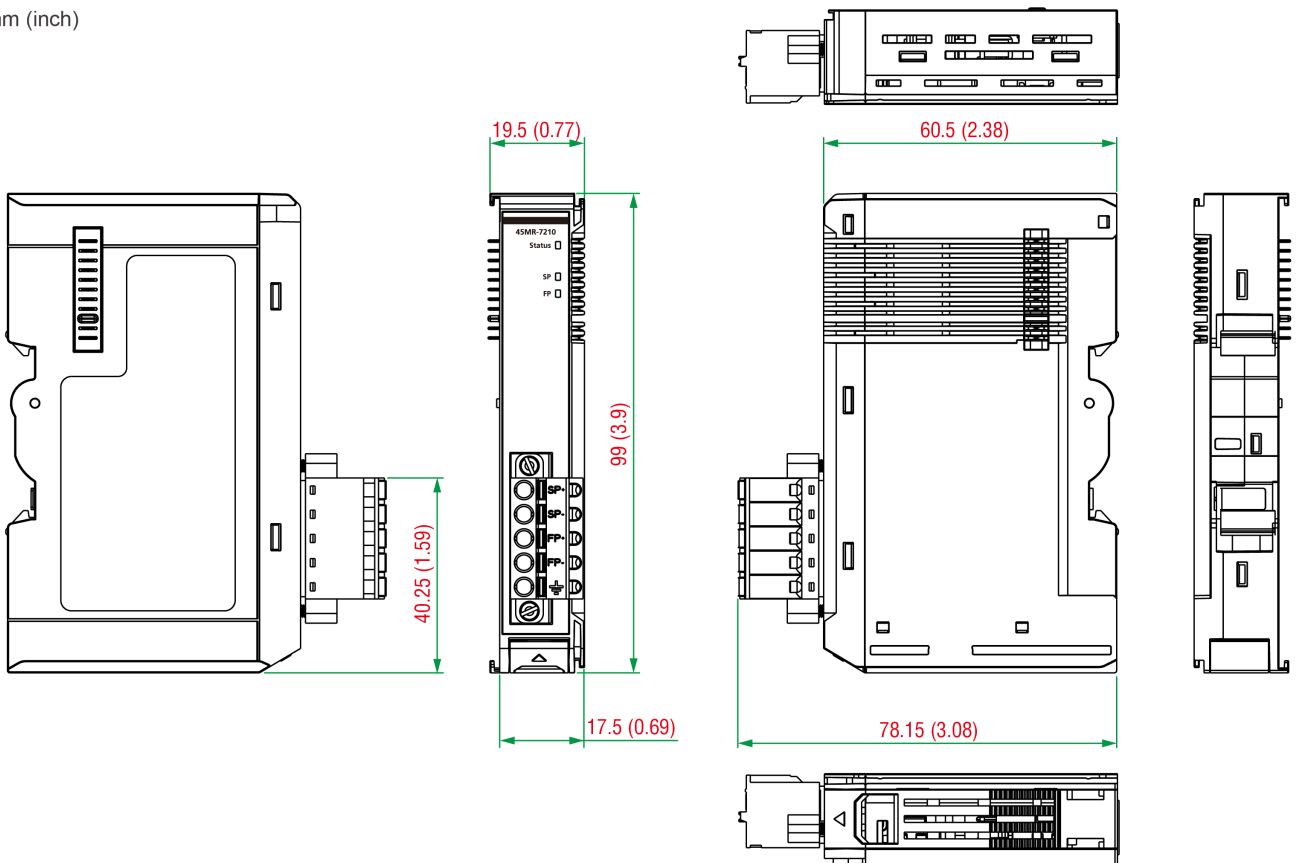
Dimensions

ioThinx 4500 Modules (not including the 45MR-7200)

Unit: mm (inch)

19.5 (0.77)
60.5 (2.38)
99 (3.9)
17.5 (0.69)
76.57 (3.01)

01
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ioThinx 4500 45MR-7200 Module

Unit: mm (inch)

19.5 (0.77)
60.5 (2.38)
99 (3.9)
40.25 (1.59)
17.5 (0.69)
78.15 (3.08)

45MR-7210
Status
SP
FP

SP-
SP-
FP-
FP-

Ordering Information

Model Name	Input/Output Interface	Digital Input	Digital Output	Relay	Analog Input Type	Analog Output Type	Power	Operating Temp.
45MR-1600	16 x DI	PNP 12/24VDC	–	–	–	–	–	-20 to 60°C
45MR-1600-T	16 x DI	PNP 12/24VDC	–	–	–	–	–	-40 to 75°C
45MR-1601	16 x DI	NPN 12/24 VDC	–	–	–	–	–	-20 to 60°C
45MR-1601-T	16 x DI	NPN 12/24 VDC	–	–	–	–	–	-40 to 75°C
45MR-2404	4 x Relay	–	–	Form A 30 VDC/250 VAC, 2 A	–	–	–	-20 to 60°C
45MR-2404-T	4 x Relay	–	–	Form A 30 VDC/250 VAC, 2 A	–	–	–	-40 to 75°C
45MR-2600	16 x DO	–	Sink 12/24 VDC	–	–	–	–	-20 to 60°C
45MR-2600-T	16 x DO	–	Sink 12/24 VDC	–	–	–	–	-40 to 75°C
45MR-2601	16 x DO	–	Source 12/24 VDC	–	–	–	–	-20 to 60°C
45MR-2601-T	16 x DO	–	Source 12/24 VDC	–	–	–	–	-40 to 75°C
45MR-2606	8 x DI, 8 x DO	PNP 12/24VDC	Source 12/24 VDC	–	–	–	–	-20 to 60°C
45MR-2606-T	8 x DI, 8 x DO	PNP 12/24VDC	Source 12/24 VDC	–	–	–	–	-40 to 75°C
45MR-3800	8 x AI	–	–	–	0 to 20 mA 4 to 20 mA	–	–	-20 to 60°C
45MR-3800-T	8 x AI	–	–	–	0 to 20 mA 4 to 20 mA	–	–	-40 to 75°C
45MR-3810	8 x AI	–	–	–	-10 to 10 VDC 0 to 10 VDC	–	–	-20 to 60°C
45MR-3810-T	8 x AI	–	–	–	-10 to 10 VDC 0 to 10 VDC	–	–	-40 to 75°C
45MR-4420	4 x AO	–	–	–	–	0 to 10 V 0 to 20 mA 4 to 20 mA	–	-20 to 60°C
45MR-4420-T	4 x AO	–	–	–	–	0 to 10 V 0 to 20 mA 4 to 20 mA	–	-40 to 75°C
45MR-6600	6 x RTD	–	–	–	RTD	–	–	-20 to 60°C
45MR-6600-T	6 x RTD	–	–	–	RTD	–	–	-40 to 75°C
45MR-6810	8 x TC	–	–	–	TC	–	–	-20 to 60°C
45MR-6810-T	8 x TC	–	–	–	TC	–	–	-40 to 75°C
45MR-7210	1 x system power input 1 x field power input	–	–	–	–	–	1 x SP+ 1 x SP- 1 x FP+ 1 x FP- 1 x FP GND	-20 to 60°C
45MR-7210-T	1 x system power input 1 x field power input	–	–	–	–	–	1 x SP+ 1 x SP- 1 x FP+ 1 x FP- 1 x FP GND	-40 to 75°C

Model Name	Input/Output Interface	Digital Input	Digital Output	Relay	Analog Input Type	Analog Output Type	Power	Operating Temp.
45MR-7820	8 x field power output	–	–	–	–	–	8 x FP+ 8 x FP-	-20 to 60°C
45MR-7820-T	8 x field power output	–	–	–	–	–	8 x FP+ 8 x FP-	-40 to 75°C

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ioThinx 4510 Series

Advanced modular remote I/O adapter with built-in serial ports

Features and Benefits

- Easy tool-free installation and removal
- Easy web configuration and reconfiguration
- Built-in Modbus RTU gateway function
- Supports Modbus/SNMP/RESTful API/MQTT
- Supports SNMPv3, SNMPv3 Trap, and SNMPv3 Inform with SHA-2 encryption
- Supports up to 32 I/O modules
- -40 to 75°C wide operating temperature model available

Certifications

Introduction

The ioThinx 4510 Series is an advanced modular remote I/O product with a unique hardware and software design, making it an ideal solution for a variety of industrial data acquisition applications. The ioThinx 4510 Series has a unique mechanical design that reduces the amount of time required for installation and removal, simplifying deployment and maintenance. In addition, the ioThinx 4510 Series supports Modbus RTU Master protocol for retrieving field site data from serial meters and also supports OT/IT protocol conversion.

Easy Tool-Free Installation and Removal

The ioThinx 4500 Series has a unique mechanical design that reduces the amount of time required for installation and removal. In fact, screwdrivers and other tools are not required for any part of the hardware installation, including mounting the device on a DIN-rail, as well as connecting the wiring for both communication and I/O signal acquisition. Furthermore, no tools are required to remove the ioThinx from a DIN-rail. Removing all of the modules from a DIN-rail is also easy using the latch and release tab.
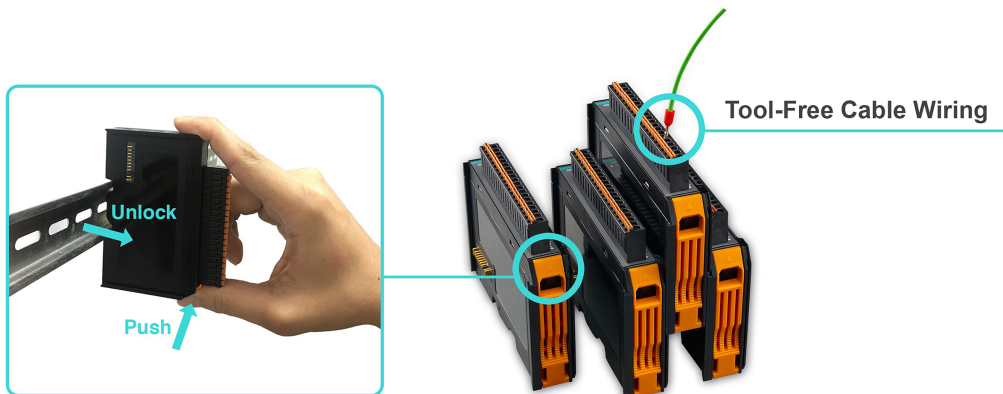
Unmount single modules easily
with a push and unlock design

Easy Web Configuration/Reconfiguration

For modular remote I/O setups, one of the greatest difficulties is duplicating configuration settings to the current modules with different module combinations. After adding, moving, or deleting one of the modules, settings of the unchanged modules, including the Modbus address and RESTful APIs to the upper software, need to be reconfigured. The ioThinx 4510's user-friendly web configuration tool was designed specifically to make configuration and reconfiguration easy; no reconfiguration efforts are required for the unchanged modules. In addition, the ioThinx 4510's web interface supports module/channel unique names. This feature also applies to Modbus TCP, MQTT, and RESTful API, saving users considerable amounts of time on development and deployment.
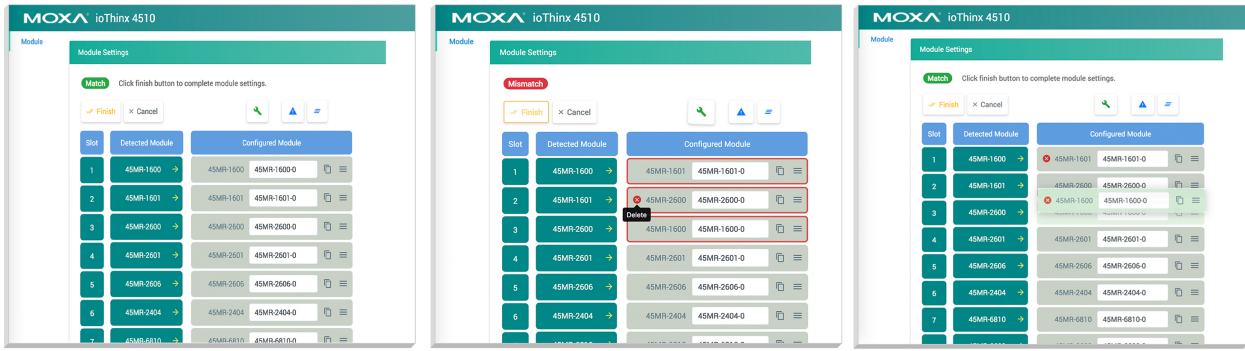
Built-In Modbus RTU Gateway Function

The ioThinx 4510 supports Modbus RTU Master for retrieving field site data from serial meters. After collecting data, users can convert serial data to a variety of protocols, including Modbus TCP, SNMP, MQTT, and RESTful, allowing users to get field site data in their protocol of choice. This two-in-one design reduces system complexity and the amount of space required in the network topology, as well as overall installation time. In addition, you can extend the useful life of legacy devices by connecting them to Ethernet and accessing the devices using a preferred protocol.
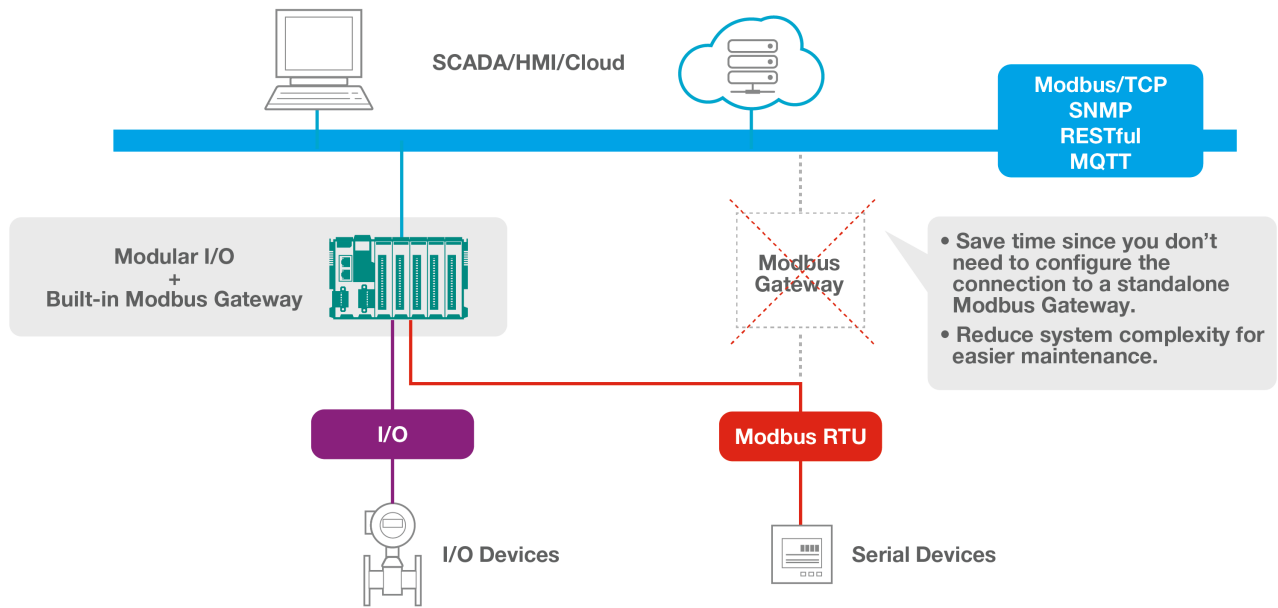
I/O to IT/OT Protocol Conversion

The ioThinx 4510 does just what you need by supporting the most often-used protocols for retrieving I/O data. Most IT engineers use SNMPv1/v2c/v3, MQTT, or RESTful API protocols, but IA engineers are more familiar with Operational Technologies (OT), such as Modbus. The ioThinx 4510 makes it possible for both IT and OT engineers to conveniently retrieve data from the same I/O device. The ioThinx 4510 speaks several different protocols, including Modbus TCP for OT engineers, as well as SNMP, MQTT, and RESTful API for IT engineers. The ioThinx 4510 retrieves I/O data and converts the data to any of these protocols, allowing you to get your applications connected easily and effortlessly.
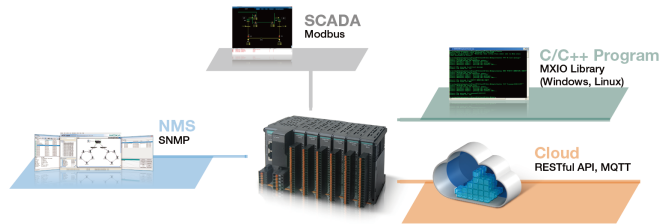
Specifications

Input/Output Interface

Buttons	Reset button
Expansion Slots	Up to 32 [1]
Isolation	3k VDC or 2k Vrms

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1. Compatible with the ioThinx 4500 Series (45MR) Modules only

Ethernet Interface

10/100BaseT(X) Ports (RJ45 connector)	2, 1 MAC address (Ethernet bypass)
Magnetic Isolation Protection	1.5 kV (built-in)

Ethernet Software Features

Configuration Options	Web Console (HTTP/HTTPS), Windows Utility (IOxpress)
Industrial Protocols	Modbus TCP Server (Slave), RESTful API, SNMPv1/v2c/v3, SNMPv1/v2c/v3 Trap, SNMPv2c/v3 Inform, MQTT
Management	SNMPv1/v2c/v3, SNMPv1/v2c/v3 Trap, SNMPv2c/v3 Inform, DHCP Client, IPv4, HTTP, UDP, TCP/IP

Serial Interface

Connector	Spring-type Euroblock terminal
Serial Standards	RS-232/422/485
No. of Ports	1 x RS-232/422 or 2 x RS-485 (2 wire)
Baudrate	1200 bps to 115.2 kbps
Flow Control	RTS/CTS
Parity	None, Even, Odd
Stop Bits	1, 2
Data Bits	8

Serial Signals

RS-232	TxD, RxD, RTS, CTS, GND
RS-422	Tx+, Tx-, Rx+, Rx-, GND
RS-485-2w	Data+, Data-, GND

Serial Software Features

Industrial Protocols	Modbus RTU Master

System Power Parameters

Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12 to 48 VDC
Power Consumption	800 mA @ 12 VDC
Over-Current Protection	1 A @ 25°C
Over-Voltage Protection	55 VDC
Output Current	1 A (max.)

Field Power Parameters

Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12/24 VDC

Over-Current Protection	2.5 A @ 25°C
Over-Voltage Protection	33 VDC
Output Current	2 A (max.)

Physical Characteristics

Wiring	Serial cable, 16 to 28 AWG Power cable, 12 to 26 AWG
Strip Length	Serial cable, 9 to 10 mm Power cable, 12 to 13 mm
Housing	Plastic
Dimensions	42.3 x 99 x 75 mm (1.67 x 3.9 x 2.95 in)
Weight	173.5 g (0.382 lb)
Installation	DIN-rail mounting

Environmental Limits

Operating Temperature	ioThinx 4510: -20 to 60°C (-4 to 140°F) ioThinx 4510-T: -40 to 75°C (-40 to 167°F)
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Altitude	Up to 4000 m^2

Standards and Certifications

Safety	UL 61010-2-201
EMC	EN 55032/24
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 3 V/m IEC 61000-4-4 EFT: Power: 1 kV; Signal: 0.5 kV IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV IEC 61000-4-6 CS: 3 V IEC 61000-4-8 PFMF
Shock	IEC 60068-2-27
Vibration	IEC 60068-2-6

Declaration

Green Product	RoHS, CRoHS, WEEE

MTBF

Time	1,451,040 hrs
Standards	Telcordia SR332

Warranty

Warranty Period	5 years
Details	See www.moxa.com/warranty

2. Please contact Moxa if you require products guaranteed to function properly at higher altitudes.

Package Contents

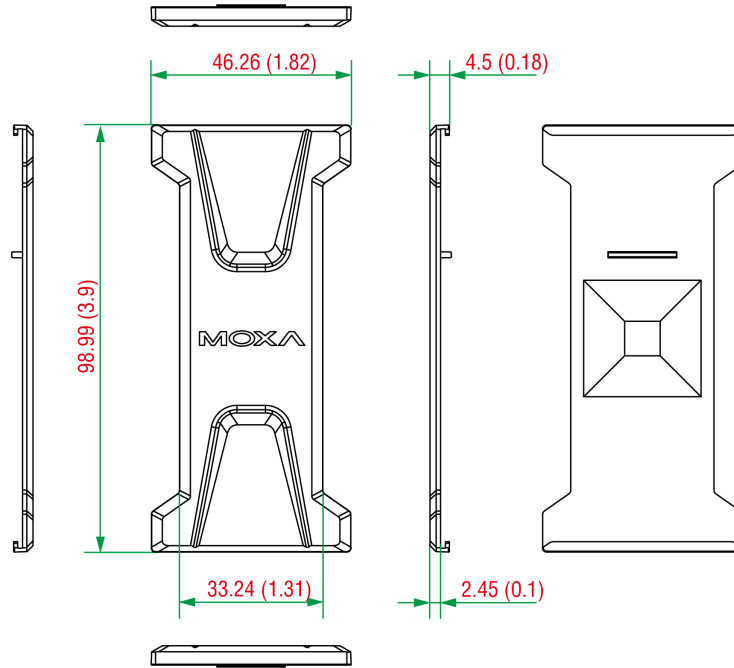|	
Device	1 x ioThinx 4510 Series remote I/O
Installation Kit	1 x terminal block, 5-pin, 5.00 mm 1 x terminal block, 5-pin, 3.81 mm
Documentation	1 x quick installation guide 1 x warranty card

Dimensions

Top/Side/Bottom Panels

Unit: mm (inch)

42.3 (1.67)   75 (2.95)   99 (3.9)   83.15 (3.27)

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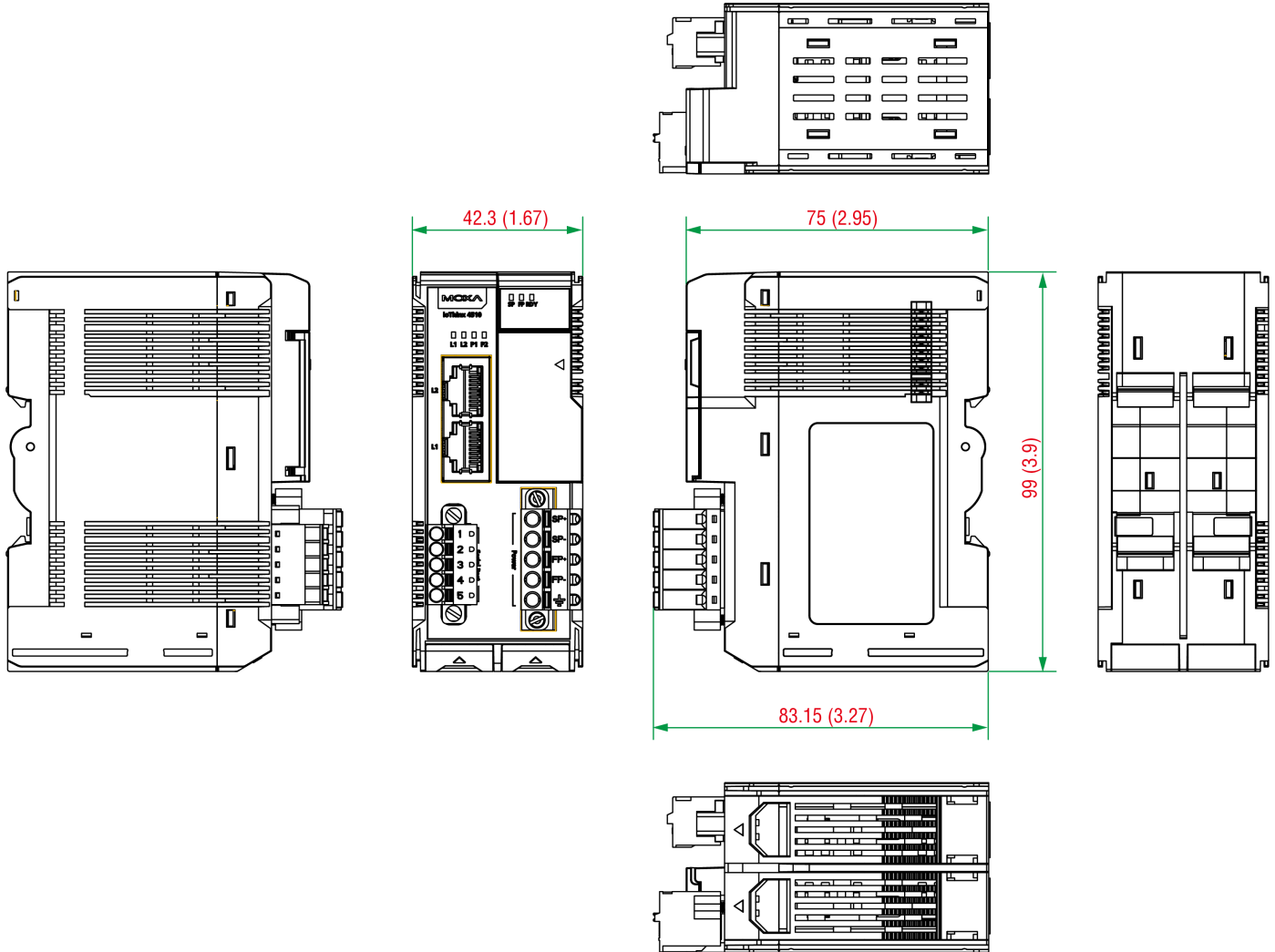
Side Cover

Unit: mm (inch)

Ordering Information

Model Name	Ethernet Interface	Serial Interface	No. of Support I/O Modules	Operating Temp.
ioThinx 4510	2 x RJ45	RS-232/RS-422/RS-485	32	-20 to 60°C
ioThinx 4510-T	2 x RJ45	RS-232/RS-422/RS-485	32	-40 to 75°C

Accessories (sold separately)

I/O Modules

45MR-1600	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, PNP, -20 to 60°C operating temperature
45MR-1600-T	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, PNP, -40 to 75°C operating temperature
45MR-1601	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, NPN, -20 to 60°C operating temperature
45MR-1601-T	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, NPN, -40 to 75°C operating temperature
45MR-2404	Module for the ioThinx 4500 Series, 4 relays, form A, -20 to 60°C operating temperature
45MR-2404-T	Module for the ioThinx 4500 Series, 4 relays, form A, -40 to 75°C operating temperature
45MR-2600	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, sink, -20 to 60°C operating temperature
45MR-2600-T	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, sink, -40 to 75°C operating temperature
45MR-2601	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, source, -20 to 60°C operating temperature
45MR-2601-T	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, source, -40 to 75°C operating temperature
45MR-2606	Module for the ioThinx 4500 Series, 8 DIs, 24 VDC, PNP, 8 DOs, 24 VDC, source, -20 to 60°C operating temperature
45MR-2606-T	Module for the ioThinx 4500 Series, 8 DIs, 24 VDC, PNP, 8 DOs, 24 VDC, source, -40 to 75°C operating temperature
45MR-3800	Module for the ioThinx 4500 Series, 8 AIs, 0 to 20 mA or 4 to 20 mA, -20 to 60°C operating temperature
45MR-3800-T	Module for the ioThinx 4500 Series, 8 AIs, 0 to 20 mA or 4 to 20 mA, -40 to 75°C operating temperature
45MR-3810	Module for the ioThinx 4500 Series, 8 AIs, -10 to 10 V or 0 to 10 V, -20 to 60°C operating temperature
45MR-3810-T	Module for the ioThinx 4500 Series, 8 AIs, -10 to 10 V or 0 to 10 V, -40 to 75°C operating temperature
45MR-4420	Module for the ioThinx 4500 Series, 4 AOs, 0 to 10 V or 0 to 20 mA or 4 to 20 mA, -20 to 60°C operating temperature

45MR-4420-T	Module for the ioThinx 4500 Series, 4 AOs, 0 to 10 V or 0 to 20 mA or 4 to 20 mA, -40 to 75°C operating temperature
45MR-6600	Module for the ioThinx 4500 Series, 6 RTDs, -20 to 60°C operating temperature
45MR-6600-T	Module for the ioThinx 4500 Series, 6 RTDs, -40 to 75°C operating temperature
45MR-6810	Module for the ioThinx 4500 Series, 8 TCs, -20 to 60°C operating temperature
45MR-6810-T	Module for the ioThinx 4500 Series, 8 TCs, -40 to 75°C operating temperature

Power Modules

45MR-7210	Module for the ioThinx 4500 Series, system and field power inputs, -20 to 60°C operating temperature
45MR-7210-T	Module for the ioThinx 4500 Series, system and field power inputs, -40 to 75°C operating temperature
45MR-7820	Module for the ioThinx 4500 Series, potential distributor module, -20 to 60°C operating temperature
45MR-7820-T	Module for the ioThinx 4500 Series, potential distributor module, -40 to 75°C operating temperature

ioThinx 4530 Series

Advanced modular controllers with built-in serial port

Features and Benefits

- -40 to 75°C wide operating temperature model available
- Supports TPM v2.0 (optional)
- Easy tool-free installation and removal
- Moxa Industrial Linux with secure boot function
- Supports up to 64 I/O modules
- Built-in Azure/AWS/Alibaba Cloud library
- Built-in OPC UA server library

Certifications

Introduction

The ioThinx 4530 Series is an advanced modular controller product with a unique hardware design, making it an ideal solution for a variety of industrial data acquisition applications. The ioThinx 4530 Series has a unique mechanical design that reduces the amount of time required for installation and removal, simplifying deployment and maintenance. In addition, the ioThinx 4530 Series supports Moxa Industrial Linux and a built-in Azure/AWS/Alibaba cloud SDK so that users can easily save field data to different cloud accounts.

### Easy Tool-free Installation and Removal

The ioThinx 4500 Series has a unique mechanical design that reduces the amount of time required for installation and removal. In fact, screwdrivers and other tools are not required for any part of the hardware installation, including mounting the device on a DIN-rail, as well as connecting the wiring for both communication and I/O signal acquisition. Furthermore, no tools are required to remove the ioThinx from a DIN-rail. Removing all of the modules from a DIN-rail is also easy using the latch and release tab.

Unmount single modules easily with a push and unlock design

Tool-Free Cable Wiring
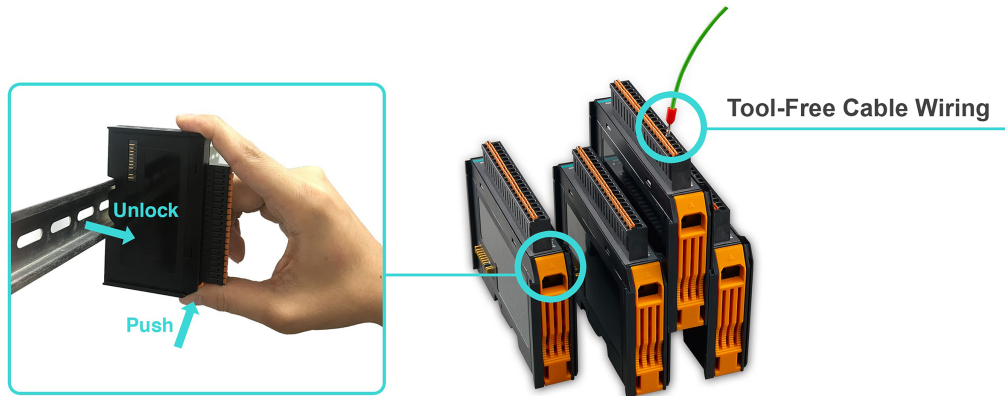
Azure/AWS/Alibaba Cloud Integration Package Provided

Saving field site data to the cloud to improve Overall Equipment Effectiveness (OEE) or implement predictive maintenance is an important aspect of IIoT or Industry 4.0 applications. To help users to connect to the cloud more easily, the ioThinx 4530 series provides a cloud integration package that includes a sample library and programming guide, saving engineers a lot of time on developing cloud connectivity applications.
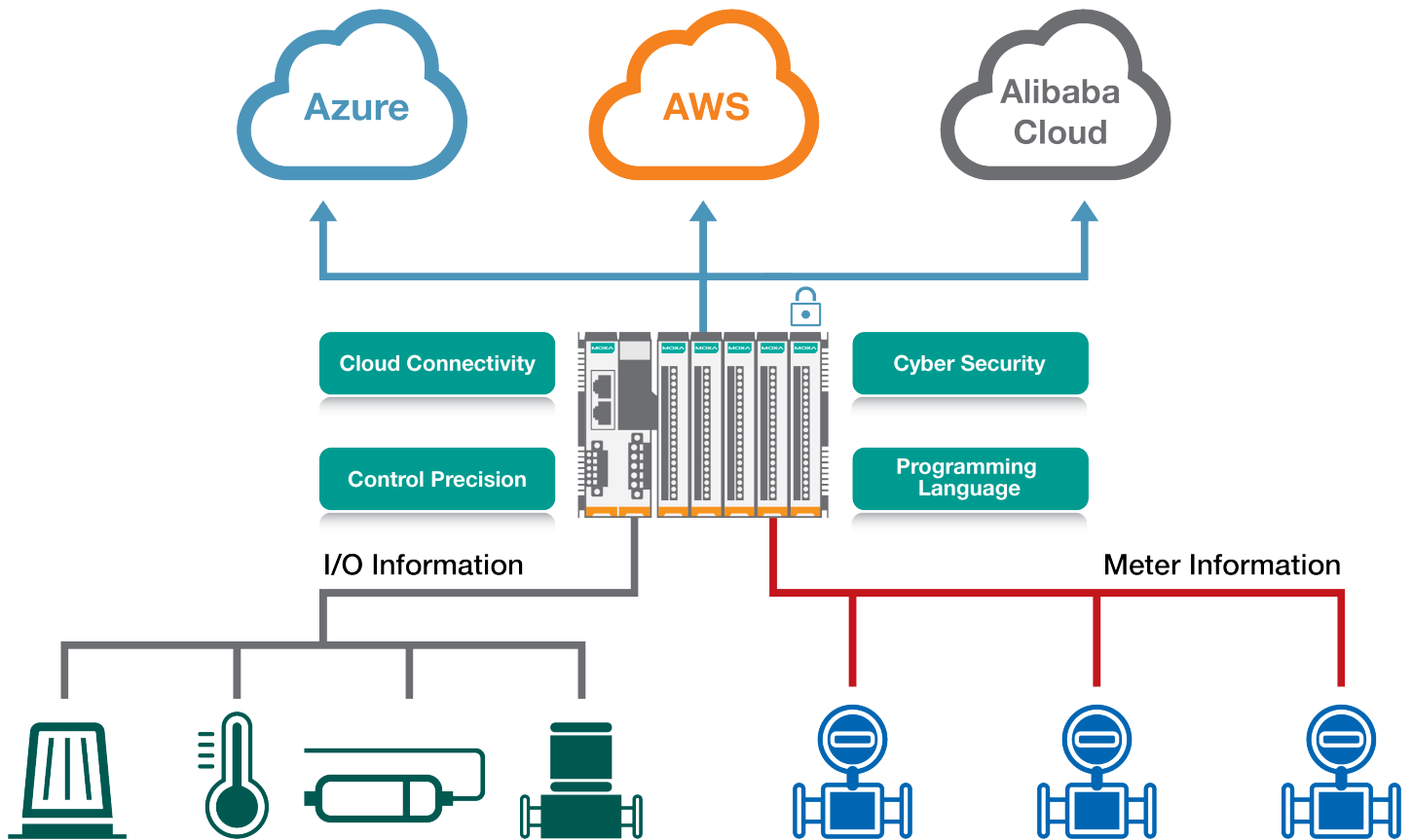
Specifications

Computer

CPU	NXP i.MX7D 1 GHz
OS	Linux kernel 4.4 (CIP, PREEMPT_RT), Debian 9
Clock	Real-time clock with capacitor backup
DRAM	512 MB DDR3
MRAM	128 kB
Storage Pre-installed	8 GB eMMC (6 GB reserved for the user)
Storage Slot	microSD Slots x 1 (up to 32 GB)
Expansion Slots	Up to 64

Control Logic

Language	C/C++, Python

Computer Interface

Buttons	Reset button

Input/Output Interface

Rotary Switch	0 to 9

Ethernet Interface

10/100BaseT(X) Ports (RJ45 connector)	Auto negotiation speed
Magnetic Isolation Protection	1.5 kV (built-in)

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Serial Interface

Console Port	RS-232 (TxD, RxD, GND), 3-pin (115200, n, 8, 1)
No. of Ports	1 x RS-232/422 or 2 x RS-485-2w
Connector	Spring-type Euroblock terminal
Serial Standards	RS-232/422/485 (software selectable)
Baudrate	300, 600, 1200, 1800, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
Flow Control	RTS/CTS
Parity	None, Even, Odd
Stop Bits	1, 2
Data Bits	7, 8

Serial Signals

RS-232	TxD, RxD, RTS, CTS, GND
RS-422	Tx+, Tx-, Rx+, Rx-, GND
RS-485-2w	Data+, Data-, GND

System Power Parameters

Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12 to 48 VDC
Power Consumption	1940 mA @ 12 VDC
Over-Current Protection	3 A @ 25°C
Over-Voltage Protection	55 VDC
Output Current	1 A (max.)

Field Power Parameters

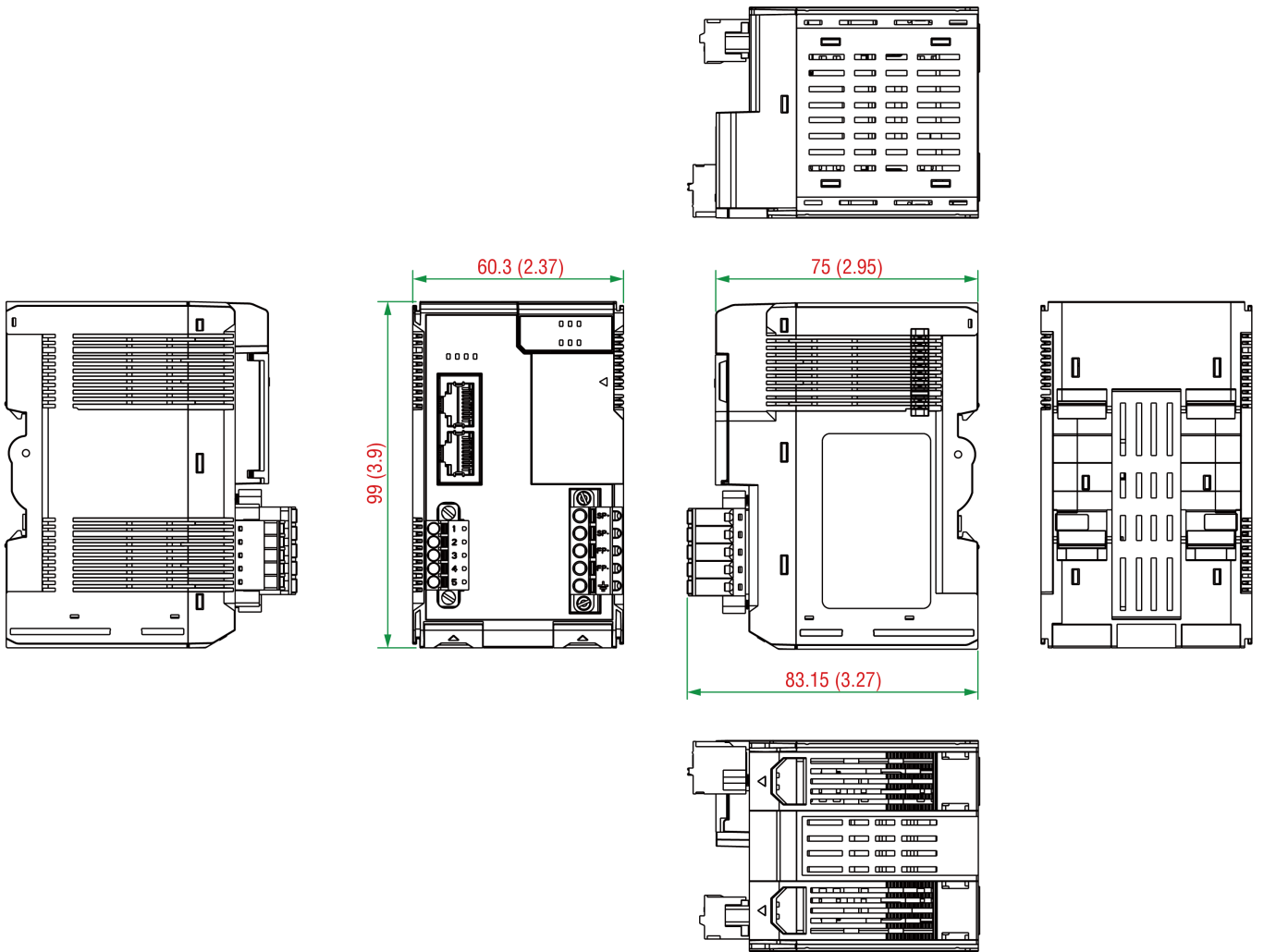|	
Power Connector	Spring-type Euroblock terminal
No. of Power Inputs	1
Input Voltage	12/24 VDC
Over-Current Protection	5 A @ 25°C
Over-Voltage Protection	33 VDC
Output Current	2 A (max.)

Physical Characteristics

Wiring	Serial cable, 16 to 28 AWG Power cable, 12 to 26 AWG
Strip Length	Serial cable, 9 to 10 mm Power cable, 12 to 13 mm
Housing	Plastic
Dimensions	60.3 x 99 x 75 mm (2.37 x 3.9 x 2.96 in)

Weight	207.7 g (0.457 lb)
Installation	DIN-rail mounting

Standards and Certifications

EMC	EN 55032/24
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1000 MHz: 3 V/m IEC 61000-4-4 EFT: Power: 2 kV; Signal: 1 kV IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV IEC 61000-4-6 CS: 10 V IEC 61000-4-8 PFMF
Shock	IEC 60068-2-27
Vibration	IEC 60068-2-6

MTBF

Standards	Telcordia SR332
Time	856,064 hrs

Environmental Limits

Operating Temperature	ioThinx 4533-LX: -20 to 60°C (-4 to 140°F) ioThinx 4533-LX-T: -40 to 75°C (-40 to 167°F)
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Altitude	Up to 4000 m

Declaration

Green Product	RoHS, CRoHS, WEEE

Warranty

Details	See www.moxa.com/warranty
Warranty Period	5 years

Package Contents

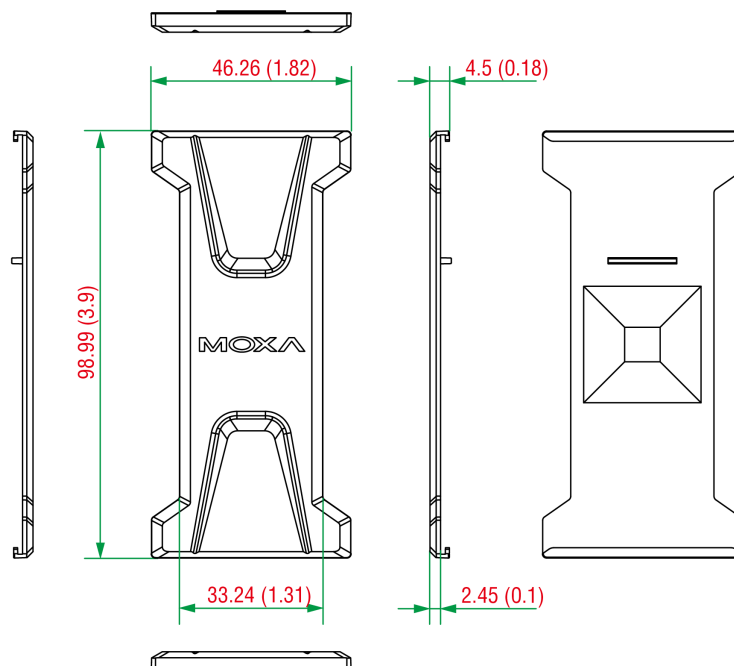|	
Device	1 x ioThinx 4530 Series Controller
Cable	1 x 4-pin header to DB9 console port
Installation Kit	1 x terminal block, 5-pin, 5.00 mm 1 x terminal block, 5-pin, 3.81 mm
Documentation	1 x warranty card 1 x quick installation guide

Dimensions

Top/Side/Bottom Panels

Unit: mm (inch)

60.3 (2.37)

75 (2.95)

99 (3.9)

83.15 (3.27)

Side Cover

Unit: mm (inch)

46.26 (1.82)

4.5 (0.18)

98.99 (3.9)

MOXA

33.24 (1.31)

2.45 (0.1)

Ordering Information

Model Name	Language	Ethernet Interface	Serial Interface	No. of Support I/O Modules	Operating Temp.
ioThinx 4533-LX	C/C++, Python	2 x RJ45	RS-232/RS-422/RS-485	64	-20 to 60°C
ioThinx 4533-LX-T	C/C++, Python	2 x RJ45	RS-232/RS-422/RS-485	64	-40 to 75°C

Accessories (sold separately)

I/O Modules

45MR-1600	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, PNP, -20 to 60°C operating temperature
45MR-1600-T	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, PNP, -40 to 75°C operating temperature
45MR-1601	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, NPN, -20 to 60°C operating temperature
45MR-1601-T	Module for the ioThinx 4500 Series, 16 DIs, 24 VDC, NPN, -40 to 75°C operating temperature
45MR-2404	Module for the ioThinx 4500 Series, 4 relays, form A, -20 to 60°C operating temperature
45MR-2404-T	Module for the ioThinx 4500 Series, 4 relays, form A, -40 to 75°C operating temperature
45MR-2600	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, sink, -20 to 60°C operating temperature
45MR-2600-T	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, sink, -40 to 75°C operating temperature
45MR-2601	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, source, -20 to 60°C operating temperature
45MR-2601-T	Module for the ioThinx 4500 Series, 16 DOs, 24 VDC, source, -40 to 75°C operating temperature
45MR-2606	Module for the ioThinx 4500 Series, 8 DIs, 24 VDC, PNP, 8 DOs, 24 VDC, source, -20 to 60°C operating temperature
45MR-2606-T	Module for the ioThinx 4500 Series, 8 DIs, 24 VDC, PNP, 8 DOs, 24 VDC, source, -40 to 75°C operating temperature
45MR-3800	Module for the ioThinx 4500 Series, 8 AIs, 0 to 20 mA or 4 to 20 mA, -20 to 60°C operating temperature
45MR-3800-T	Module for the ioThinx 4500 Series, 8 AIs, 0 to 20 mA or 4 to 20 mA, -40 to 75°C operating temperature
45MR-3810	Module for the ioThinx 4500 Series, 8 AIs, -10 to 10 V or 0 to 10 V, -20 to 60°C operating temperature
45MR-3810-T	Module for the ioThinx 4500 Series, 8 AIs, -10 to 10 V or 0 to 10 V, -40 to 75°C operating temperature
45MR-4420	Module for the ioThinx 4500 Series, 4 AOs, 0 to 10 V or 0 to 20 mA or 4 to 20 mA, -20 to 60°C operating temperature
45MR-4420-T	Module for the ioThinx 4500 Series, 4 AOs, 0 to 10 V or 0 to 20 mA or 4 to 20 mA, -40 to 75°C operating temperature
45MR-6600	Module for the ioThinx 4500 Series, 6 RTDs, -20 to 60°C operating temperature
45MR-6600-T	Module for the ioThinx 4500 Series, 6 RTDs, -40 to 75°C operating temperature
45MR-6810	Module for the ioThinx 4500 Series, 8 TCs, -20 to 60°C operating temperature
45MR-6810-T	Module for the ioThinx 4500 Series, 8 TCs, -40 to 75°C operating temperature

Power Modules

45MR-7210	Module for the ioThinx 4500 Series, system and field power inputs, -20 to 60°C operating temperature
45MR-7210-T	Module for the ioThinx 4500 Series, system and field power inputs, -40 to 75°C operating temperature
45MR-7820	Module for the ioThinx 4500 Series, potential distributor module, -20 to 60°C operating temperature
45MR-7820-T	Module for the ioThinx 4500 Series, potential distributor module, -40 to 75°C operating temperature

Communication Modules

45ML-5401	Module for the ioThinx 4530 Series, 4 serial ports (RS-232/422/485 3-in-1), -20 to 60°C operating temperature
45ML-5401-T	Module for the ioThinx 4530 Series, 4 serial ports (RS-232/422/485 3-in-1), -40 to 75°C operating temperature

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